



- NOTES:
1. AAR APPROVAL # E-149523.
  2. GASKET MATERIAL: BLACK VITON B.
  3. FITS 4" JAMESBURY BALL VALVE (9.00" B.C.).
  4. APPROXIMATE HEIGHT ASSEMBLED: 8".
  5. APPROXIMATE WEIGHT: 46 LBS.
  6. THIS ASSEMBLY IS AAR AND DOT APPROVED.
  7. QUICK CONNECT MEETS A-A-59326D.
  8. CAP MATERIAL: 416 SS.
  9. FLANGE MATERIAL: 316 SS.
  10. 5 1/4-4 UN THREADS CONFORM TO FIGURE E18 OF THE AAR TANK CAR MANUAL.

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES FRACTIONAL: ±1/16 X.XX: ±.03 X.XXX: ±.015 ANGULAR: ±1° DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE. THIRD ANGLE PROJECTION	DRAWN BY:	JG
	CHECKED BY:	CHL
	PROTOTYPE BY:	JG
	PROTOTYPE DATE:	10/1/2014
	APPROVED FOR PRODUCTION BY:	CHL
	PRODUCTION DATE:	11/11/2014

B	RJP	7-20-16	E-149523 WAS E-049013, UPDATED TE4S416DC7A GEOMETRY	
A	JG	11-11-14	RELEASED FOR PRODUCTION	
REV	BY	DATE	DESCRIPTION	
<div><div></div><div>SALCO PRODUCTS, INC.</div></div>				
PART NAME:				
UNLOADING ADAPTER 4" FLANGED				
MATERIAL:				
SEE NOTES				
PROJECT #		R141001F1	SHEET #:	1 OF 1
			SCALE:	3:4
DRAWING #:		D40079	PART #:	
			TE4S416SF7A	